

TRUCK, 3/4 TON, GS, FFR, LANDROVER

FAN BELT IDLER PULLEY ASSEMBLIES

UNIT REPAIR

NOTE:- This instruction supersedes previous issues all copies of which are to be destroyed. It has been completely revised.

INTRODUCTION

1. This instruction details procedure necessary for the FAN BELT IDLER PULLEY ASSEMBLY, fitted to the 3/4 TON GS FFR LANDROVER to be changed from grease to oil lubrication.

USER UNIT ACTION

2. Units holding subject vehicles with grease nipple lubricated fan belt idler assemblies are to request RAEME Service Stations to carry out the task at the next time/mileage Servicing.

REPAIR INFORMATION

- a. Remove the Fan belt Idler pulley assembly from the engine assembly and discard the grease nipple.
- b. Strip and clean the Fan belt Idler assembly, inspect bearings and seals and replace as necessary.
- c. Reassemble, replace assembly to engine and fill it with OEP-220. Fit plug (SCREW, MACHINE, UNF, 2A, "R" steel, hex hd, zinc coated, 5/16 inch x 3/8 inch long 5305-66-015-4968), and gasket (GASKET, COPPER, VALVE ROCKER COVER STUD 2805-66-010-7070) where the grease nipple was fitted.

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